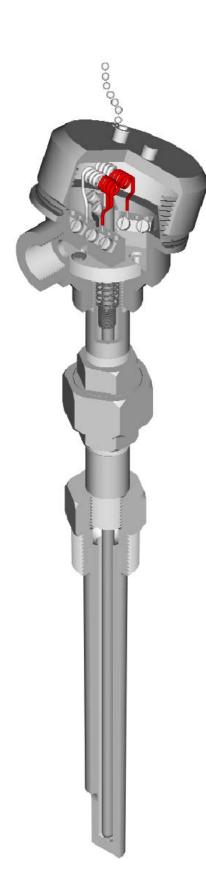


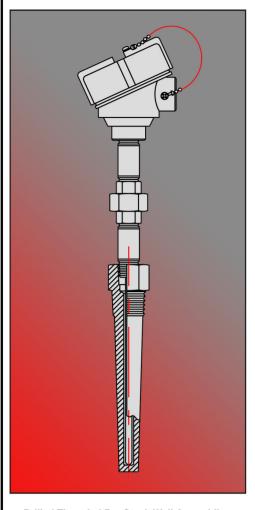
Section INRD

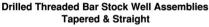


Resistance Temperature Detectors (RTD's) operate under the principle that the electrical resistance of certain metals increases or decreases in a repeatable and predictable manner with a temperature change. RTD's may have a lower temperature range than some thermocouples and a slower response time, however, they are more stable and repeatable over long periods of time. RTD's higher signal output make them easier to interface with computers and data loggers and reduces the effects of radio frequency interference. Industrial RTD's are used in the process and power industry, pipe lines and vessels. The more commonly used configurations are listed on the following pages They represent only a small portion of Thermo Electric's capability to manufacture quality products conforming to your specifications.

The standard RTD employs either thin film or wire wound bulb depending on the temperature range desired. The most common is the platinum, 100 OHM with a temperature coefficient of resistance of 0.00385 ohms/ohm/°C. Standard tolerance is a grade B to ASTM E1137. For tighter accuracy the grade A is available.



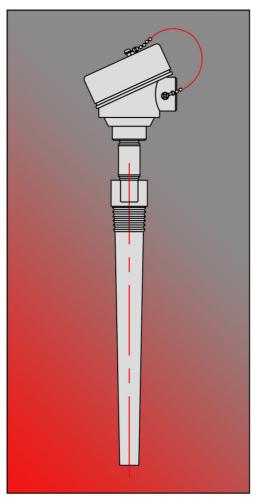




Process Connection - 3/4"NPT or 1"NPT Well Material - 304 & 316 Stn. Stl. Carbon Steel, Brass Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range - 292 to +1202°F (-180 to 650°C)

The most common type of well assembly style and size. Threaded well allow for insertion directly into process lines through pipe TEE's or Laterals. They can also be inserted into tanks with half couplings or threaded outlets. They are available with a straight shank for longer wear and tapered to limit flow restrictions or when velocity considerations must be taken into account.

Threaded Well Assemblies with Tapered Shank See Document TE-SB101606-INRD-010 Threaded Well Assemblies with Straight Shank See Document TE-SB101606-INED-020

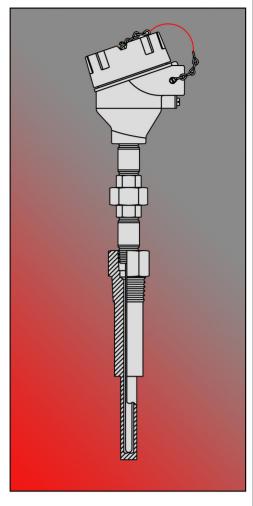


Drilled Threaded Bar Stock Well Assemblies Alloy Metals, Tapered

Process Connection - 3/4"NPT or 1"NPT
Well Material - 310 & 446 Stn. Stl., Hastelloy C276,
Monel 400, Inconel 600, F11, F22
Element Type - Platinum, Copper, Nickel
TRC - .00385, .003916, .003923, .00427(CU), .00672(NI)
Temperature Range - 292 to +1202°F (-180 to 650°C)

Other environments, corrosive conditions or when additional strength is required bar stock wells can be fabricated in a number of austenitic, ferritic or martensitic stainless steels, nickel alloys, chrome-molys or other specialty metals. Wrench flats are machined into the neck for installation since these alloys are usually only available in round stock. Wells are available with standard tapered, straight or step down shanks.

Threaded Well Assemblies, Alloy Metals with Tapered Shank See Document TE-SB101606-INRD-030



Drilled Threaded Bar Stock Well Assemblies Step Down

Process Connection - 3/4"NPT or 1"NPT Well Material - 304 & 316 Stn. Stl. Carbon Steel, Brass Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range - 292 to +1202°F (-180 to 650°C)

The step down construction provides a reduced wall thickness for the remaining 2 1/2" of well length. This design allows for improved response time of the thermocouple element.

Wells 2 1/2" in length or less are supplied with the 1/2" diameter step for the entire shank length.

Threaded Well Assemblies with Step Down Shank See Document TE-SB101606-INRD-040



TEMPERATURE MEASUREMENT DESIGNER'S GUIDE

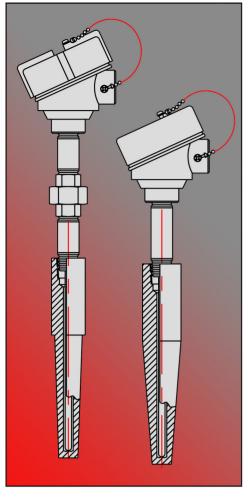
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INTRODUCTION

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Doc. No.: TE-SB101606-INRD-INT1



Drilled Socket & Weld-in Bar Stock Well Assemblies

Process Connection - 3/4"NPS or 1"NPS, 1.315 or 1.5 Weld-in
Well Material - 304 & 316 Stn. Stl. Carbon Steel,

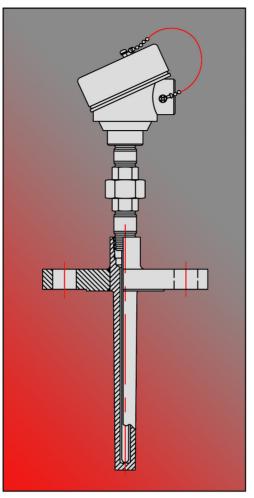
Carbon Steel, Chrome-moly

Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI)

Temperature Range - 292 to +1202°F (-180 to 650°C)

Socket and Weld-in bar stock wells are used in high temperature, high pressure service, most often steam. A regular product for the power industry where absolute leak proof permanent connections are mandatory. Socket wells are inserted into process lines through pipe TEE's or Laterals or on to branch lines with socket outlets. Weld-in wells are welded directly into heavy wall tanks.

Socket Well Assemblies See Document TE-CO010109-INRD-050 Weld-in Well Assemblies See Document TE-CO010109-INRD-060

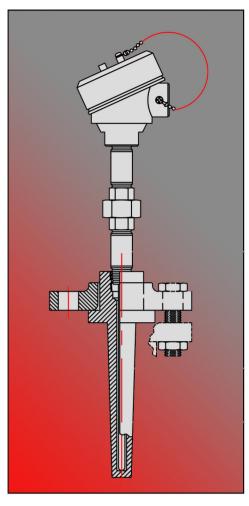


Drilled Flanged Bar Stock Well Assemblies Tapered, Straight, Stepped Down shank

Process Connection - Connects to Mating Flange
Well Material - All grades of Stainless Steel, Nickel
alloys, Hastelloy, Specialty metals
Element Type - Platinum, Copper, Nickel
TRC - .00385, .003916, .003923, .00427(CU), .00672(NI)
Temperature Range - 292 to +1202°F (-180 to 650°C)

Forged flanges in numerous sizes, ratings and facings mate to existing process flange connections in pipe lines or through welding neck flanges on reactors or tanks. These are available in raised face, flat face and ring joint connection. Flanges are welded to the bar stock stem on both sides. Optional full penetration welds are available for additional leak free protection.

Flange Well Assemblies with Tapered Shank See Document TE-CO010109-INRD-070 Flange Well Assemblies with Straight Shank See Document TE-CO010109-INRD-080 Flange Well Assemblies with Stepped Down Shank See Document TE-CO010109-INRD-090



Van Stone Well Assemblies Tapered, Straight

Process Connection - Connects to 1" or 1 1/2" Mating Flange
Well Material - All grades of Stainless Steel, Nickel alloys, Hastelloy, Specialty metals

Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range - 292 to +1202°F (-180 to 650°C)

The Van Stone thermowell is machined from a single piece of bar stock with a neck the same as the face diameter of a 1" or 1 1/2" flange.

This design allows for sandwiching of the van stone between the vessel process flange and a securing slip on flange. This design offers two advantages:

- Any weld stress is eliminated.
- The slip on flange not being exposed to the process conditions can be of a less expensive material

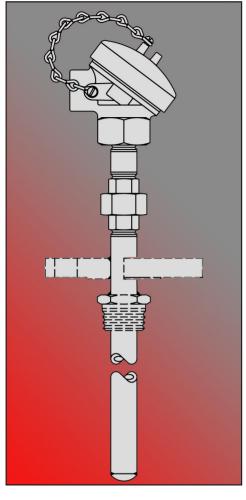
Van Stone Well Assemblies with Tapered Shank See Document TE-CO010109-INRD-100 Van Stone Well Assemblies with Straight Shank See Document TE-CO010109-INRD-110



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INTRODUCTION

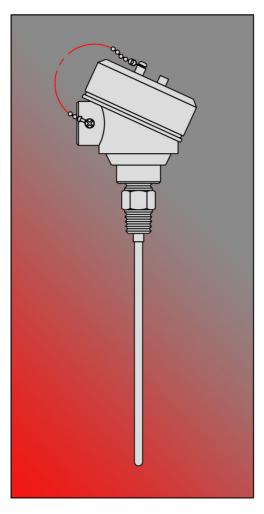


Pipe Well Assemblies Plain, Threaded, Flanged

Process Connection - Welded, NPT Threaded or Flanged Pipe Material - All grades of Stainless Steel, Nickel alloys, Hastelloy, Specialty metals Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range - 292 to +1202°F (-180 to 650°C)

A lower cost alternative to bar stock wells where pressure and velocities are low. Pipe wells are available in schedule 40, 80, 160 or XX strong, 1/4" to 1" pipe size. Plain wells can be welded directly into a tank or simply free hanging, threaded wells are supplied with a welded on NPT bushing for a threaded process connection, flanged pipe wells connect to a mating flange for a stronger connection. Pipe wells are commonly supplied in lengths up to 20 feet.

Pipe Well Assemblies, Plain See Document TE-CO010109-INRD-120 Pipe Well Assemblies, Threaded See Document TE-CO010109-INRD-130 Pipe Well Assemblies, Flanged See Document TE-CO010109-INRD-140

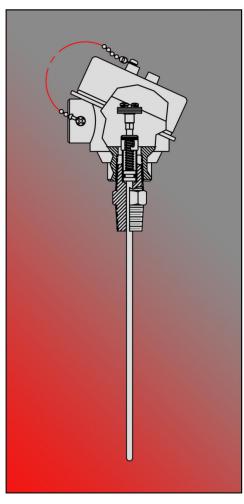


 $\textbf{Ceramocouples} \\ \\ \textbf{@}$

Process Connection - 1/2"NPT Threaded Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range - 292 to +1202°F (-180 to 650°C)

CERAMOCOUPLES® are a cost effective alternative where the process doesn't require a thermowell or protection tube. Ceramocouples are available with the element sealed to a double ended fitting for a leak proof connection or spring loaded with the element captive to restrict side movement. Reducing bushings can be added for larger process openings.

Ceramocouples® See Document TE-CO010109-INRD-150



Oil Seal Thermocouples

Process Connection - 1/2"NPT Threaded Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range 450°F (260°C)

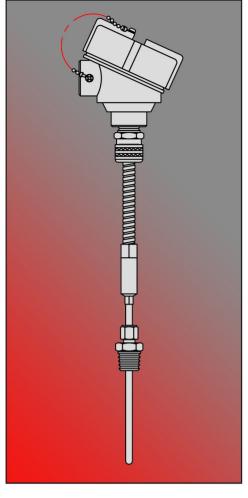
Oil seal thermocouples provide an efficient method of measuring bearing temperatures. An "O" ring designed into the assembly prevents the lubricating oil from entering the connection head. Oil seals are available with a floating collar and S head block or O-ring sealing fitting.

Oil Seal RTD's with Floating Collar See Document TE-CO010109-INRD-160 Oil Seal RTD's See Document TE-CO010109-INRD-170



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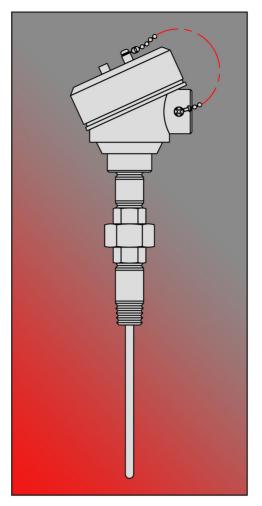
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Remote Head Mounted Assemblies

Process Connection - 1/2"NPT Thread Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range - 292 to +1202°F (-180 to 650°C)

A remote mounted head provides assurance that in the event of a well failure, the process media cannot leak into the head. A remote head is also useful where process vibration can cause connection problems within the head. It is an excellent method of utilizing a head where physical clearance at the process connection is limited. Remote head assemblies are supplied with a 1/2"NPT fitting for the well connection, the element terminates to PVC coated flexible armored leads of any length.

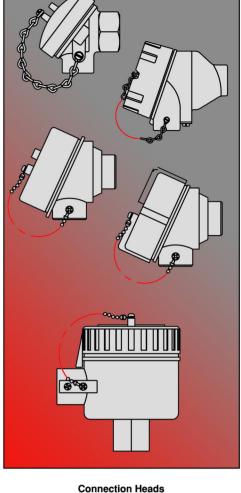


Assemblies Less Thermowells Spare RTD Elements

Process Connection - 1/2" or 3/4"NPT Element Type - Platinum, Copper, Nickel TRC - .00385, .003916, .003923, .00427(CU), .00672(NI) Temperature Range - 292 to +1202°F (-180 to 650°C)

Assemblies can be matched to fit existing wells or wells provided by another supplier. These assemblies can also be screwed into a bored opening of equipment housing.

Replacement elements are available for any Thermo Electric assembly as startup or commission spares or manufactured and shipped to the site on express service.



Material - Aluminum, Stainless Steel, Cast Iron or polypropylene

Terminal Block - 4 Point and 6 Point Standard. Transmitter

Certifications - NEMA-4, 4X, Explosion Proof FM, CSA,

The connection head performs two essential functions: It provides a method of terminating the RTD by means of terminal block or transmitter mounted inside the head. It also provides protection for the element from environment and mechanical conditions.

Thermo Electric's large device connection head is capable of containing excess coiled lead wire or a number of the large smart transmitters

Remote Head Mount Assemblies See Document TE-CO010109-INRD-180 Assemblies Less Thermowells See Document TE-CO010109-INRD-190 Replacement Thermocouple Elements See Document TE-CO010109-INRD-200

See Documents TE-CO010109-INRD-210 & TE-CO010109-INTC-220



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INTRODUCTION



	CODE		ONNECTION HEAD	
	CODE	MATERIAL	TYPE	NEMA
	AN	ALUMINUM	WATER PROOF	4
	SN	STAINLESS STEEL	WATER PROOF, CORROSION RESISTANT	4, 4X
В	AE	ALUMINUM	EXPLOSION PROOF (NOTE 2)	4
l°	SE	STAINLESS STEEL	EXPLOSION PROOF, CORROSION RESISTANT (NOTE 2)	4, 4X
	XD	ALUMINUM	EXPLOSION PROOF, FM, CSA APPROVED (NOTES 2 & 3)	4, 4X
	Α	CAST IRON	WEATHER PROOF, RUGGED	
	L	POLYPROPYLENE	WEATHER PROOF, LIGHT WEIGHT	
	AX	ALUMINUM, LARGE DEVICE, EPOXY COATED	EXPLOSION PROOF, ATEX APPROVED (NOTE 3)	4

_	CODE	CONDUIT OPENING	_	7	CODE	TUBE OPENING	_	_	CODE	"A" LENGTH
		1/2 or 3/4NPT		٦	1/2	1/2NPT		-		IN INCHES

		172 01 07 1141 1		172	17211
	CODE		STRUCTUF	RE	
F		Si	NGLE (LEAVE	BLANK)	
	D		DUPLEX		

Γ		CODE	SHEATH DIAMETER (STANDARD 316 STN, STL.) (NOTE 4)
	G	316	3/16" (.187)
		14	1/4" (.250)

	CODE		ELEMENT TYPE (NOTE 4)					
	CODE	STANDARD	MATERIAL	TCR	RESISTANCE @ 0° C.			
		D I N 43760	PLATINUM	.00385	100 OHMS (LEAVE BLANK)			
	PT5	D I N 43760	PLATINUM	.00385	500 OHMS			
Н	PT1	D I N 43760	PLATINUM	.00385	1000 OHMS (LT RANGE ONLY)			
	JIS	JIS-C-1604-81	PLATINUM	.003916	100 OHMS			
	SA	RC21-4-1966	PLATINUM	.003923	98.129 OHMS			
	CU		COPPER	.00427	10 OHMS (LT RANGE ONLY)			
	NI		NICKEL	.00672	120 OHMS			

	CODE	TEMPERATURE RANGE
	LT	-58 to +500° F (-50 to +260° C.)
J	MT	-58 to +900° F (-50 to +482° C.)
		-292 to +932° F (-180 to +500° C) (LEAVE BLANK)
	HT	-292 to +1202° F (-180 to +650° C) (NOTE 5)

	CODE	SYSTEM
١,	2W	2 WIRE (4 WIRE TOTAL WITH DUPLEX)
^		3 WIRE (LEAVE BLANK)
	4W	4 WIRE (8 TOTAL WITH DUPLEX)

	CODE	ACCURACY
L		ASTM E1137 CLASS B (LEAVE BLANK)
	CLA	ASTM E1137 CLASS A

	CODE		WELL T	YPE		
	CODE	PROCESS NPT	OD-1	OD-2	ID	HEX
	11	3/4"	.563	.844	.203	1.13
м	12	3/4"	.750	.844	.385	1.13
IVI	13	1"	.563	1.11	.203	1.38
	14	1"	.750	1.11	.385	1.38
	121	3/4"	.750	.844	.260	1.13
	141	-1"	.750	1.11	.260	1.38

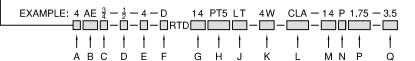
	CODE	WELL MATERIAL
	Р	304 STAINLESS STEEL
N	В	BRASS
IN	R	316 STAINLESS STEEL
	PLorRL	304or316 S. S. (LOW CARBON)
	N	CARBON STEEL

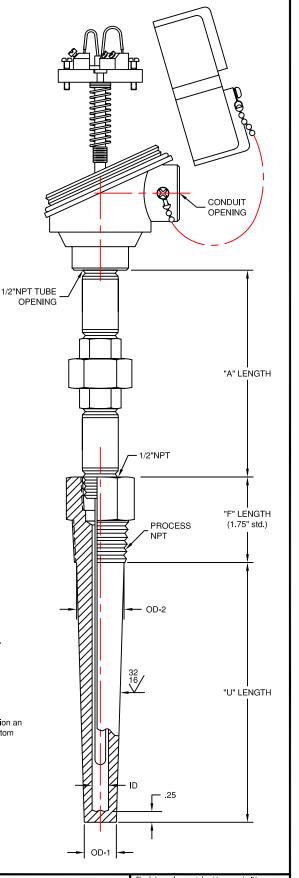
Г	CODE	"F" LENGTH
_		IN INCHES (1.75" STD.)

^	CODE	"U" LENGTH
Q		IN INCHES

Notes

- (1) Standard Nipples Steel, Schedule 40. Standard Unions - Black Malleable Iron, 150#.
- OPTIONAL STAINLESS STEEL
 Nipples 304 or 316 Stainless Steel, Schedule 40 or 80.
- Unions 304 or 316 Stainless Steel. Example Ordering Code: 4AE 3/4 1/2 6(R or R80).
- (2) Rated NEC class 1, Groups B, C and D.
- (3) ATEX approved EEx d IIC, T6.
- (4) Contact factory for other sheaths and element types
- (5) Standard in single construction, 3 wire, class B, Inconel sheath material.
- (6) For an item that does not fall within the catalog description an (SP) can be added to the ordering code as part of a custom construction.







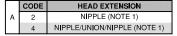
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DRILLED THREADED WELL ASSEMBLIES
TAPERED CONSTRUCTION
3/4 & 1"NPT PROCESS CONNECTIONS

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	CODE		CONNECTION HEAD	
	CODE	MATERIAL	TYPE	NEMA
	AN	ALUMINUM	WATER PROOF	4
	SN	STAINLESS STEEL	WATER PROOF, CORROSION RESISTANT	4, 4X
B	AE	ALUMINUM	EXPLOSION PROOF (NOTE 2)	4
l□	SE	STAINLESS STEEL	EXPLOSION PROOF, CORROSION RESISTANT (NOTE 2)	4, 4X
	XD	ALUMINUM	EXPLOSION PROOF, FM, CSA APPROVED (NOTES 2 & 3)	4, 4X
	Α	CAST IRON	WEATHER PROOF, RUGGED	
	L	POLYPROPYLENE	WEATHER PROOF, LIGHT WEIGHT	
	AX	ALUMINUM, LARGE DEVICE, EPOXY COATED	EXPLOSION PROOF, ATEX APPROVED (NOTE 3)	4

	CODE	CONDUIT OPENING		_	CODE	TUBE OPENING	_	CODE	"A" LENGTH						
ĞГ		1/2 or 3/4NPT		Ľ	Ľ	Ľ	L	U	Ľ	U	1/2	1/2NPT			IN INCHES

=	•	
	CODE	STRUCTURE
F		SINGLE (LEAVE BLANK)
	D	DUPLEX

I		CODE	SHEATH DIAMETER (STANDARD 316 STN. STL.) (NOTE 4)
I	G	316	3/16" (.187)
I		14	1/4" (.250)

	CODE		ELE	EMENT TYPE (NOTE 4)
	CODE	STANDARD	MATERIAL	TCR	RESISTANCE @ 0° C.
		DIN 43760	PLATINUM	.00385	100 OHMS (LEAVE BLANK)
	PT5	DIN 43760	PLATINUM	.00385	500 OHMS
Н	PT1	DIN 43760	PLATINUM	.00385	1000 OHMS (LT RANGE ONLY)
	JIS	JIS-C-1604-81	PLATINUM	.003916	100 OHMS
	SA	RC21-4-1966	PLATINUM	.003923	98.129 OHMS
	CU		COPPER	.00427	10 OHMS (LT RANGE ONLY)
	NI		NICKEL	.00672	120 OHMS

	CODE	TEMPERATURE RANGE
	LT	-58 to +500° F (-50 to +260° C.)
J	MT	-58 to +900° F (-50 to +482° C.)
		-292 to +932° F (-180 to +500° C) (LEAVE BLANK)
	HT	-292 to +1202° F (-180 to +650° C) (NOTE 5)

K	CODE	SYSTEM
	2W	2 WIRE (4 WIRE TOTAL WITH DUPLEX)
		3 WIRE (LEAVE BLANK)
	4W	4 WIRE (8 TOTAL WITH DUPLEX)

L	CODE	ACCURACY
		ASTM E1137 CLASS B (LEAVE BLANK)
	CLA	ASTM E1137 CLASS A

	CODE					
М	CODE	PROCESS NPT	OD-1	OD-2	ID	HEX
IVI	16	3/4"	.750	.750	.385	1.13
	18	1"	.750	.750	.385	1.38
	161	3/4"	.750	.750	.260	1.13
	181	1"	.750	.750	.260	1.38

	CODE	WELL MATERIAL
	Р	304 STAINLESS STEEL
l _N	В	BRASS
IN	R	316 STAINLESS STEEL
	PLorRL	304or316 S. S. (LOW CARBON)
	N	CARBON STEEL

_	CODE	"F" LENGTH
-		IN INCHES (1.75" STD.)

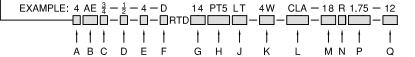
)	CODE	"U" LENGTH
Q		INTINICUES

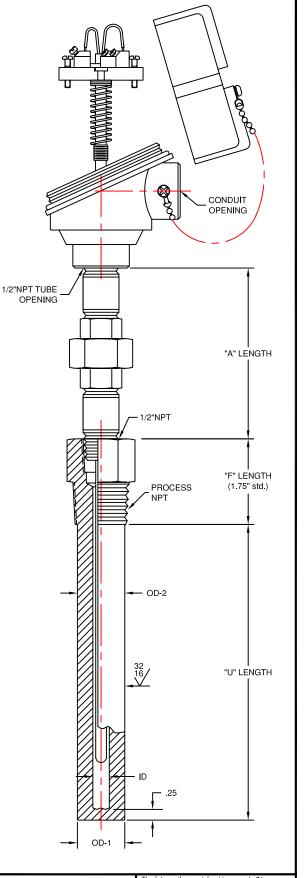
Notes:

- (1) Standard Nipples Steel, Schedule 40. Standard Unions - Black Malleable Iron, 150#.
- OPTIONAL STAINLESS STEEL

Nipples - 304 or 316 Stainless Steel, Schedule 40 or 80. Unions - 304 or 316 Stainless Steel.

- Example Ordering Code: 4AE 3/4 1/2 6(R or R80).
- (2) Rated NEC class 1, Groups B, C and D. (3) ATEX approved EEx d IIC, T6.
- (4) Contact factory for other sheaths and element types.
- (5) Standard in single construction, 3 wire, class B, Inconel sheath material.
- (6) For an item that does not fall within the catalog description an (SP) can be added to the ordering code as part of a custom construction.



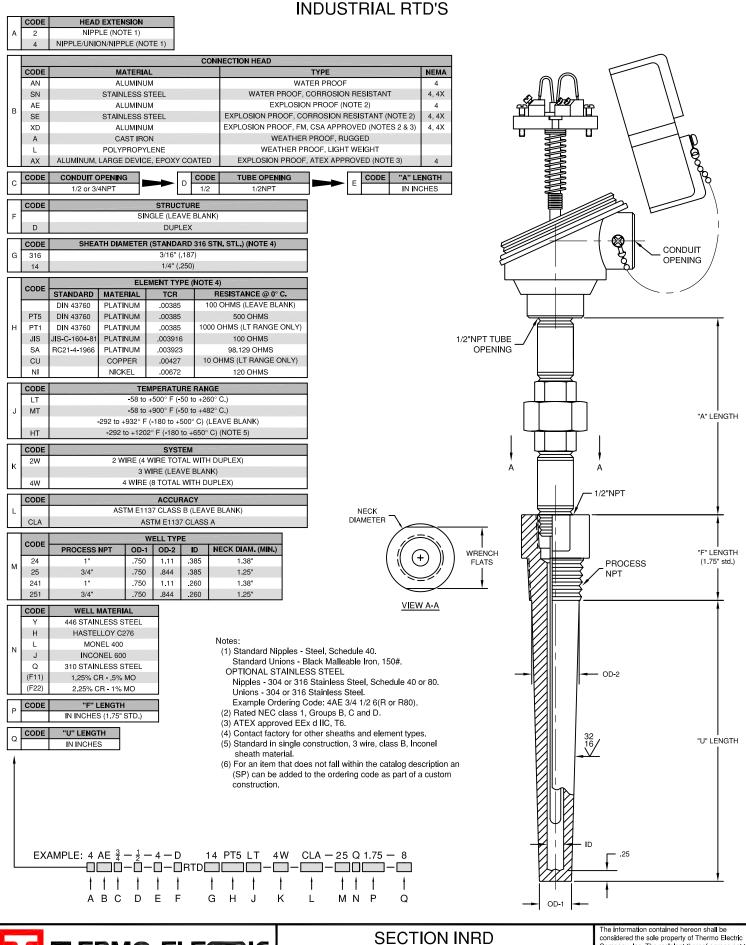




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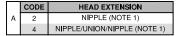
DRILLED THREADED WELL ASSEMBLIES STRAIGHT CONSTRUCTION 3/4 & 1"NPT PROCESS CONNECTIONS

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	CODE	CONNECTION HEAD					
	CODE	MATERIAL	TYPE	NEMA			
	AN	ALUMINUM	WATER PROOF	4			
	SN	STAINLESS STEEL	WATER PROOF, CORROSION RESISTANT	4, 4X			
B	AE	ALUMINUM	EXPLOSION PROOF (NOTE 2)	4			
l P	SE	STAINLESS STEEL	EXPLOSION PROOF, CORROSION RESISTANT (NOTE 2)	4, 4X			
	XD	ALUMINUM	EXPLOSION PROOF, FM, CSA APPROVED (NOTES 2 & 3)	4, 4X			
	Α	CAST IRON	WEATHER PROOF, RUGGED				
	L	POLYPROPYLENE	WEATHER PROOF, LIGHT WEIGHT				
	AX	ALUMINUM, LARGE DEVICE, EPOXY COATED	EXPLOSION PROOF, ATEX APPROVED (NOTE 3)	4			

^	CODE	CONDUIT OPENING	 _	CODE	TUBE OPENING	_	CODE	"A" LENGTH
C		1/2 or 3/4NPT	ב	1/2	1/2NPT	_		IN INCHES

=		
	CODE	STRUCTURE
F		SINGLE (LEAVE BLANK)
	D	DUPLEX

	CODE	SHEATH DIAMETER (STANDARD 316 STN. STL.) (NOTE 4)
G	316	3/16" (.187)
	14	1/4" (.250)

	CODE		ELE	EMENT TYPE (NOTE 4)
	CODE	STANDARD	MATERIAL	TCR	RESISTANCE @ 0° C.
		DIN 43760	PLATINUM	.00385	100 OHMS (LEAVE BLANK)
	PT5	DIN 43760	PLATINUM	.00385	500 OHMS
Н	PT1	D I N 43760	PLATINUM	.00385	1000 OHMS (LT RANGE ONLY)
	JIS	JIS-C-1604-81	PLATINUM	.003916	100 OHMS
	SA	RC21-4-1966	PLATINUM	.003923	98.129 OHMS
	CU		COPPER	.00427	10 OHMS (LT RANGE ONLY)
	NI		NICKEL	.00672	120 OHMS

	CODE	TEMPERATURE RANGE
	LT	-58 to +500° F (-50 to +260° C.)
J	MT	-58 to +900° F (-50 to +482° C.)
		-292 to +932° F (-180 to +500° C) (LEAVE BLANK)
	HT	-292 to +1202° F (-180 to +650° C) (NOTE 5)

	CODE	SYSTEM
١,	2W	2 WIRE (4 WIRE TOTAL WITH DUPLEX)
^		3 WIRE (LEAVE BLANK)
1	4W	4 WIRE (8 TOTAL WITH DUPLEX)

	CODE	ACCURACY
L		ASTM E1137 CLASS B (LEAVE BLANK)
	CLA	ASTM E1137 CLASS A

	CODE		WELL T	YPE		
м	CODE	PROCESS NPT	OD-1	OD-2	ID	HEX
IVI	122	3/4"	.500	.750	.260	1.13
	142	1"	.500	.880	.260	1.38

	CODE	WELL MATERIAL
	Р	304 STAINLESS STEEL
N	В	BRASS
IN	R	316 STAINLESS STEEL
	PLorRL	304or316 S. S. (LOW CARBON)
	Ν	CARBON STEEL

0	CODE	"F" LENGTH
		IN INCHES (1.75" STD.)

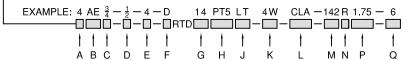
	CODE	"U" LENGTH
Q		IN INCHES

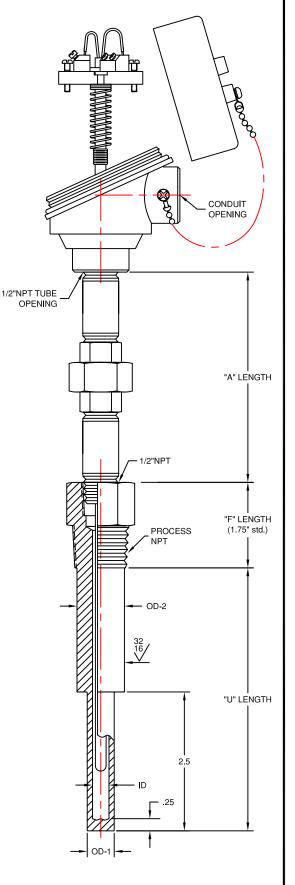
Notes:

- (1) Standard Nipples Steel, Schedule 40. Standard Unions - Black Malleable Iron, 150#.
 OPTIONAL STAINLESS STEEL

Nipples - 304 or 316 Stainless Steel, Schedule 40 or 80. Unions - 304 or 316 Stainless Steel.

- Example Ordering Code: 4AE 3/4 1/2 6(R or R80). (2) Rated NEC class 1, Groups B, C and D.
- (3) ATEX approved EEx d IIC, T6.
- (4) Contact factory for other sheaths and element types.
- (5) Standard in single construction, 3 wire, class B, Inconel sheath material.
- (6) For an item that does not fall within the catalog description an (SP) can be added to the ordering code as part of a custom $% \left\{ \mathbf{S}^{\mathbf{P}}\right\}$ construction.





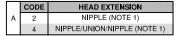


SECTION INRD

DRILLED THREADED WELL ASSEMBLIES STEPPED DOWN SHANK CONSTRUCTION 3/4 & 1"NPT PROCESS CONNECTIONS

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LENGTH INCHES



	CODE	CONNECTION HEAD				
	CODE	MATERIAL	TYPE	NEMA		
	AN	ALUMINUM	WATER PROOF	4		
	SN	STAINLESS STEEL	WATER PROOF, CORROSION RESISTANT	4, 4X		
В	AE	ALUMINUM	EXPLOSION PROOF (NOTE 2)	4		
l°	SE	STAINLESS STEEL	EXPLOSION PROOF, CORROSION RESISTANT (NOTE 2)	4, 4X		
	XD	ALUMINUM	EXPLOSION PROOF, FM, CSA APPROVED (NOTES 2 & 3)	4, 4X		
	Α	CAST IRON	WEATHER PROOF, RUGGED			
	L	POLYPROPYLENE	WEATHER PROOF, LIGHT WEIGHT			
ı	AX	ALUMINUM, LARGE DEVICE, EPOXY COATED	EXPLOSION PROOF, ATEX APPROVED (NOTE 3)	4		

	CODE							
							-	
]		1/2 or 3/4NPT	ا تا	1/2	1/2NPT			IN
۱ ۸	CODE	CONDUIT OPENING		CODE	TUBE OPENING	 _ [CODE	"A"

=		
	CODE	STRUCTURE
F		SINGLE (LEAVE BLANK)
	D	DUPLEX
	ט	DOPLEX

Г	CODE	SHEATH DIAMETER (STANDARD 316 STN. STL.) (NOTE 4)
	316	3/16" (.187)
	14	1/4" (.250)

	CODE		ELE	EMENT TYPE (NOTE 4)
	CODE	STANDARD	MATERIAL	TCR	RESISTANCE @ 0° C.
		DIN 43760	PLATINUM	.00385	100 OHMS (LEAVE BLANK)
	PT5	DIN 43760	PLATINUM	.00385	500 OHMS
Н	PT1	DIN 43760	PLATINUM	.00385	1000 OHMS (LT RANGE ONLY)
	JIS	JIS-C-1604-81	PLATINUM	.003916	100 OHMS
	SA	RC21-4-1966	PLATINUM	.003923	98.129 OHMS
	CU		COPPER	.00427	10 OHMS (LT RANGE ONLY)
	NI		NICKEL	.00672	120 OHMS

	CODE	TEMPERATURE RANGE
	ĽΤ	-58 to +500° F (-50 to +260° C.)
J	MT	-58 to +900° F (-50 to +482° C.)
		-292 to +932° F (-180 to +500° C) (LEAVE BLANK)
	HT	-292 to +1202° F (-180 to +650° C) (NOTE 5)

Г	CODE	SYSTEM
١,	2W	2 WIRE (4 WIRE TOTAL WITH DUPLEX)
^		3 WIRE (LEAVE BLANK)
	4W	4 WIRE (8 TOTAL WITH DUPLEX)

	CODE	ACCURACY
L		ASTM E1137 CLASS B (LEAVE BLANK)
	CLA	ASTM E1137 CLASS A

	CODE	WELL TYPE				
	CODE	PROCESS NPS	OD-1	OD-2 (NOTE 7)	ID	PIPE SIZE (ACTUAL)
М	01	3/4"	.750	.844	.385	3/4" (1.05")
I IVI	011	3/4"	.750	.844	.260	3/4" (1.05")
	02	1"	.750	1.063	.385	1" (1.315")
	021	1"	.750	1.063	.260	1" (1.315")

	CODE	WELL MATERIAL
	Р	304 STAINLESS STEEL
	R	316 STAINLESS STEEL
N	PLorRL	304or316 S. S. (LOW CARBON)
	N	CARBON STEEL
	(F11)	1.25% CR5% MO
	(F22)	2.25% CR - 1% MO

Р	CODE	"F" LENGTH
-		ININCHES

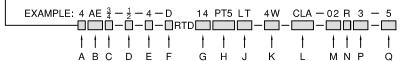
Q	CODE	"U" LENGTH
		IN INCHES

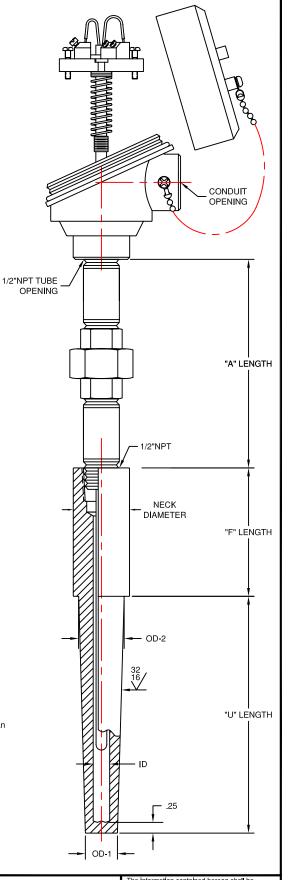
- (1) Standard Nipples Steel, Schedule 40. Standard Unions - Black Malleable Iron, 150#.
- OPTIONAL STAINLESS STEEL

Nipples - 304 or 316 Stainless Steel, Schedule 40 or 80. Unions - 304 or 316 Stainless Steel.

Example Ordering Code: 4AE 3/4 1/2 6(R or R80).
(2) Rated NEC class 1, Groups B, C and D.

- (3) ATEX approved EEx d IIC, T6.
- (4) Contact factory for other sheaths and element types.
- (5) Standard in single construction, 3 wire, class B, Inconel
- (6) Shank diameter for 2000# service (Sch-40).
- (7) For an item that does not fall within the catalog description an (SP) can be added to the ordering code as part of a custom construction.







SECTION INRD

DRILLED SOCKET WELD WELL ASSEMBLIES TAPERED CONSTRUCTION 3/4 & 1"NPS PROCESS CONNECTIONS

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Doc. No.: TE-CO010109-INRD-050

TEMPERATURE MEASUREMENT DESIGNER'S GUIDE WWW.THERMO-ELECTRIC-DIRECT.COM



	CODE	CONNECTION HEAD			
	CODE	MATERIAL	TYPE	NEMA	
	AN	ALUMINUM	WATER PROOF	4	
	SN	STAINLESS STEEL	WATER PROOF, CORROSION RESISTANT	4, 4X	
В	AE	ALUMINUM	EXPLOSION PROOF (NOTE 2)	4	
-	SE	STAINLESS STEEL	EXPLOSION PROOF, CORROSION RESISTANT (NOTE 2)	4, 4X	
	XD	ALUMINUM	EXPLOSION PROOF, FM, CSA APPROVED (NOTES 2 & 3)	4, 4X	
	Α	CAST IRON	WEATHER PROOF, RUGGED		
	L	POLYPROPYLENE	WEATHER PROOF, LIGHT WEIGHT		
	AX	ALUMINUM, LARGE DEVICE, EPOXY COATED	EXPLOSION PROOF, ATEX APPROVED (NOTE 3)	4	

٠	CODE	CONDUIT OPENING	 7	CODE	TUBE OPENING	 _	CODE	"A" LENGTH
)		1/2 or 3/4NPT	D	1/2	1/2NPT	_		IN INCHES

=		
	CODE	STRUCTURE
F		SINGLE (LEAVE BLANK)
	D	DUPLEX

	CODE	SHEATH DIAMETER (STANDARD 316 STN, STL.) (NOTE 4)
G	316	3/16" (.187)
	14	1/4" (.250)

	CODE	ELEMENT TYPE (NOTE 4)			
	CODE	STANDARD	MATERIAL	TCR	RESISTANCE @ 0° C.
		DIN 43760	PLATINUM	.00385	100 OHMS (LEAVE BLANK)
	PT5	DIN 43760	PLATINUM	.00385	500 OHMS
Н	PT1	D I N 43760	PLATINUM	.00385	1000 OHMS (LT RANGE ONLY)
	JIS	JIS-C-1604-81	PLATINUM	.003916	100 OHMS
	SA	RC21-4-1966	PLATINUM	.003923	98.129 OHMS
	CU		COPPER	.00427	10 OHMS (LT RANGE ONLY)
	NI		NICKEL	.00672	120 OHMS

	CODE	TEMPERATURE RANGE
	LT	-58 to +500° F (-50 to +260° C.)
J	MT	-58 to +900° F (-50 to +482° C.)
		-292 to +932° F (-180 to +500° C) (LEAVE BLANK)
	HT	-292 to +1202° F (-180 to +650° C) (NOTE 5)

	CODE	SYSTEM
	2W	2 WIRE (4 WIRE TOTAL WITH DUPLEX)
^		3 WIRE (LEAVE BLANK)
	4W	4 WIRE (8 TOTAL WITH DUPLEX)

CODE		ACCURACY
L		ASTM E1137 CLASS B (LEAVE BLANK)
	CLA	ASTM E1137 CLASS A

	CODE	WELL TYPE			
	CODE	NECK DIAMETER	OD-1	D	
м	03	1.50"	.750	.385	
IVI	031	1.50"	.750	.260	
	04	1.315"	.750	.385	
	041	1.315"	.750	.260	

	CODE	WELL MATERIAL
	Р	304 STAINLESS STEEL
	R	316 STAINLESS STEEL
N	PLorRL	304or316 S. S. (LOW CARBON)
	N	CARBON STEEL
	(F11)	1.25% CR5% MO
	(F22)	2.25% CR - 1% MO

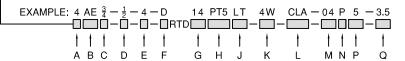
Ь	CODE	"F" LENGTH
Р		IN INCHES

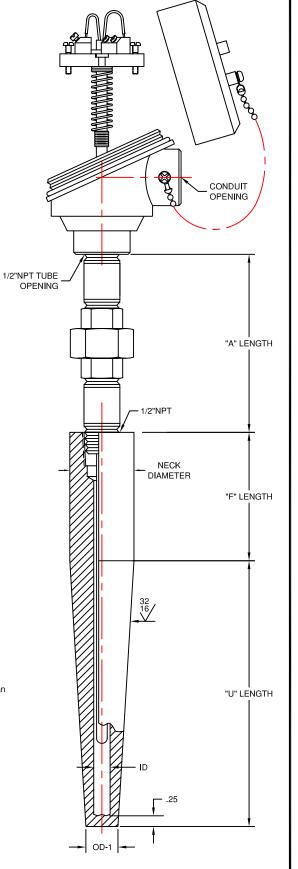
Q	CODE	"U" LENGTH
		IN INCHES

- (1) Standard Nipples Steel, Schedule 40. Standard Unions - Black Malleable Iron, 150#.
- OPTIONAL STAINLESS STEEL

Nipples - 304 or 316 Stainless Steel, Schedule 40 or 80. Unions - 304 or 316 Stainless Steel. Example Ordering Code: 4AE 3/4 1/2 6(R or R80).

- (2) Rated NEC class 1, Groups B, C and D. (3) ATEX approved EEx d IIC, T6.
- (4) Contact factory for other sheaths and element types.
- (5) Standard in single construction, 3 wire, class B, Inconel sheath material.
- (6) For an item that does not fall within the catalog description an (SP) can be added to the ordering code as part of a custom construction.



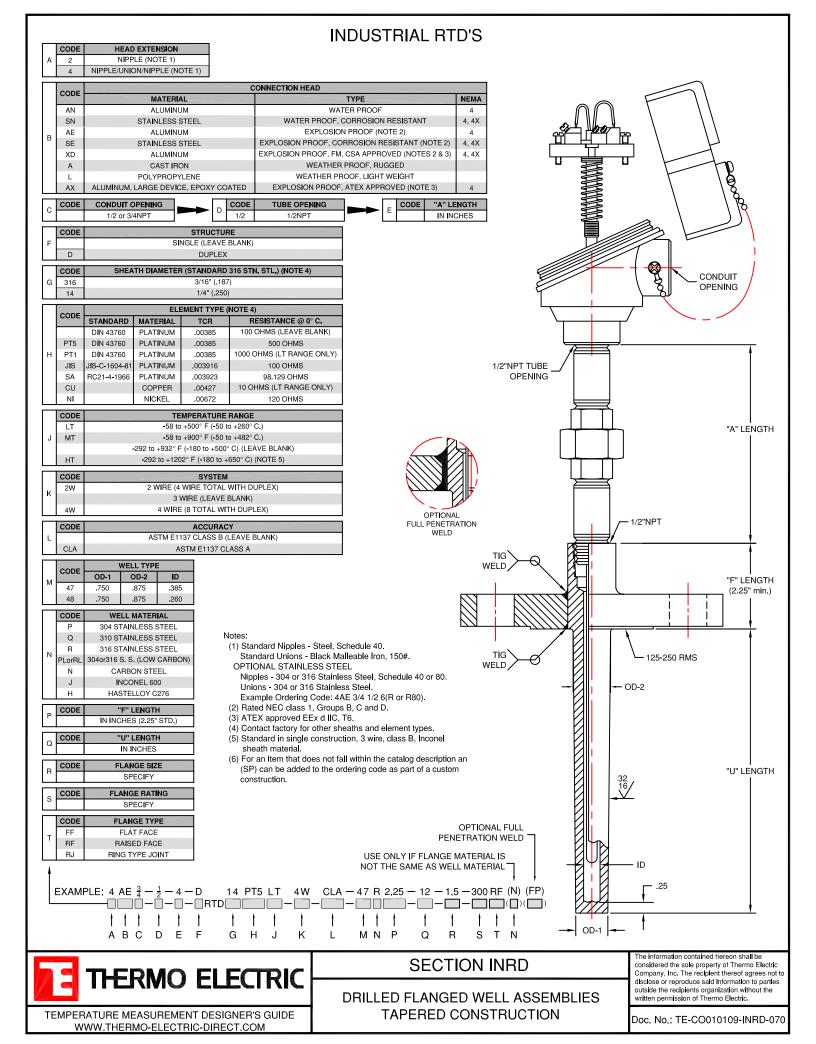


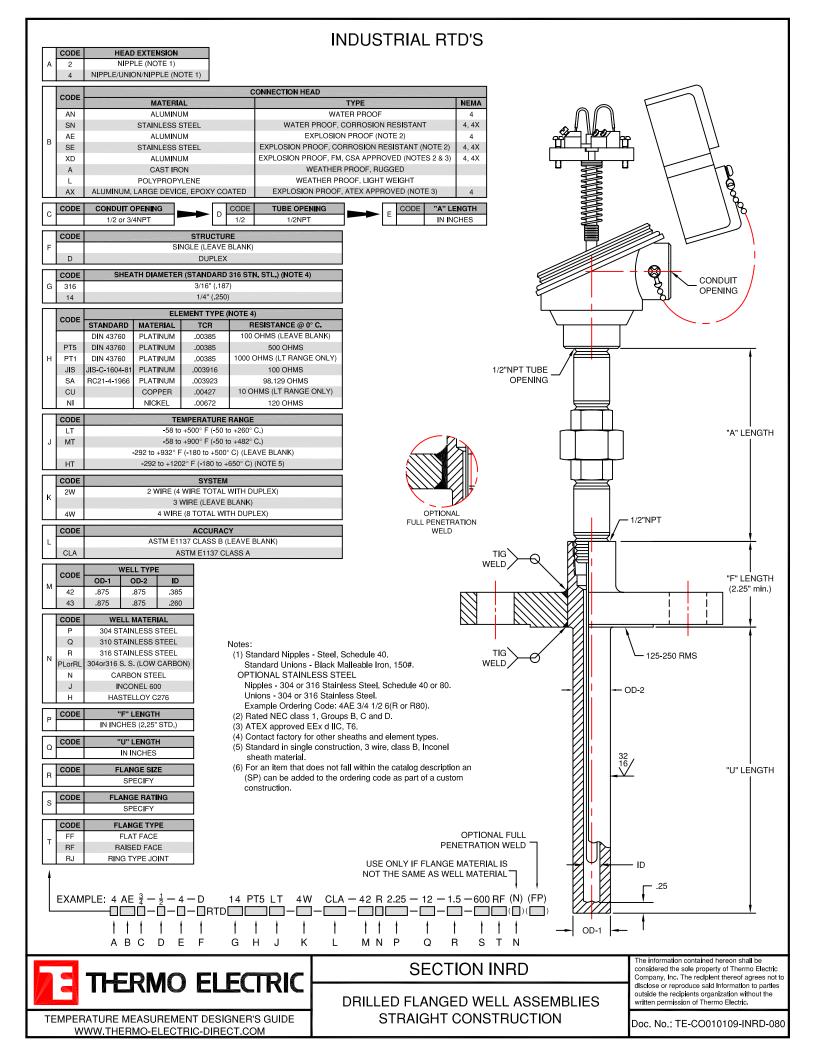


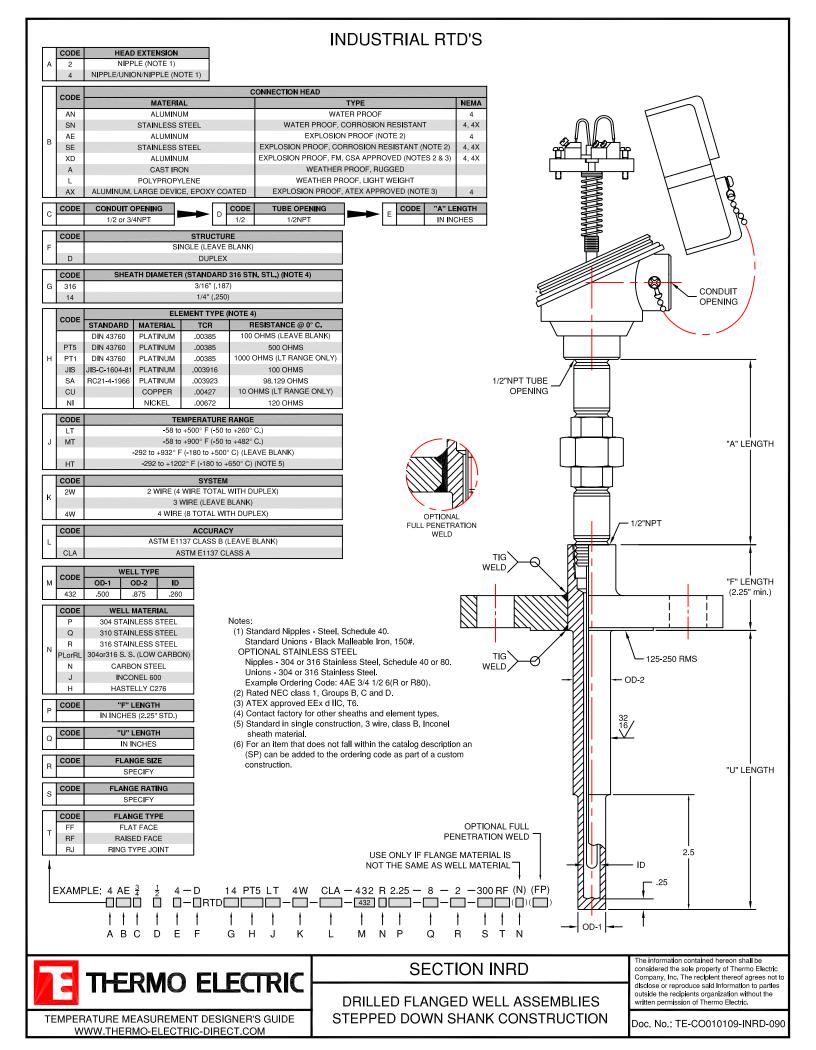
SECTION INRD

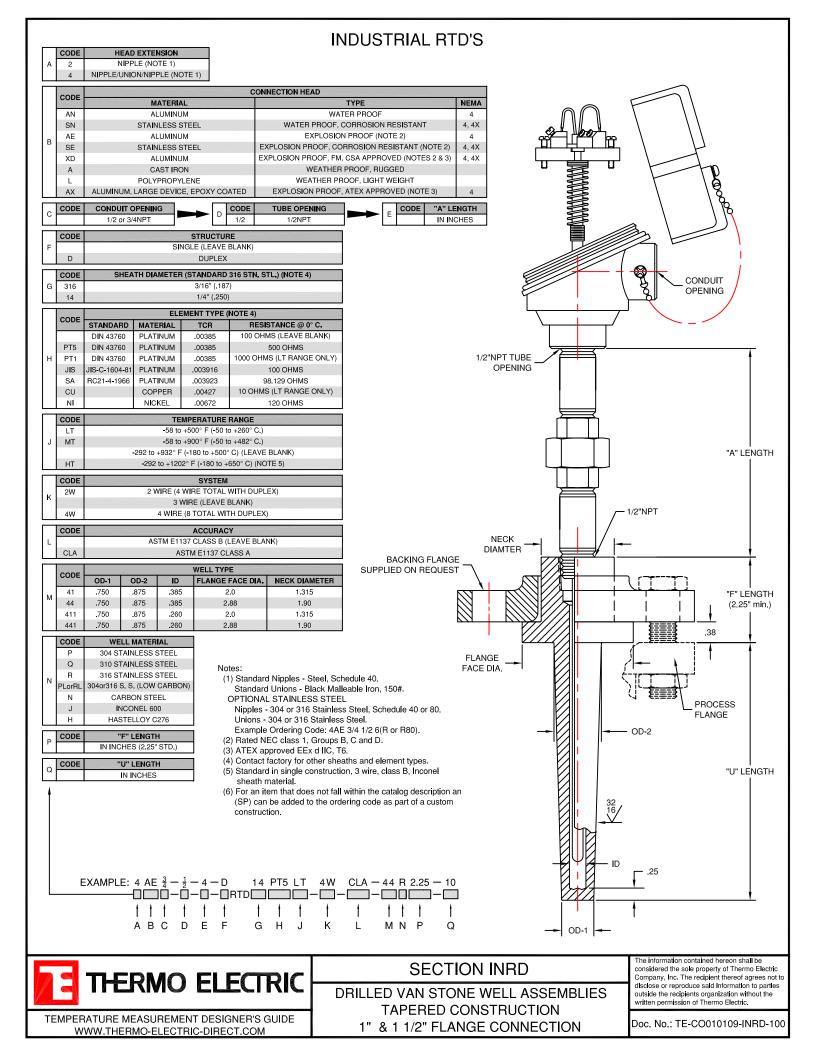
DRILLED WELD-IN WELL ASSEMBLIES TAPERED CONSTRUCTION

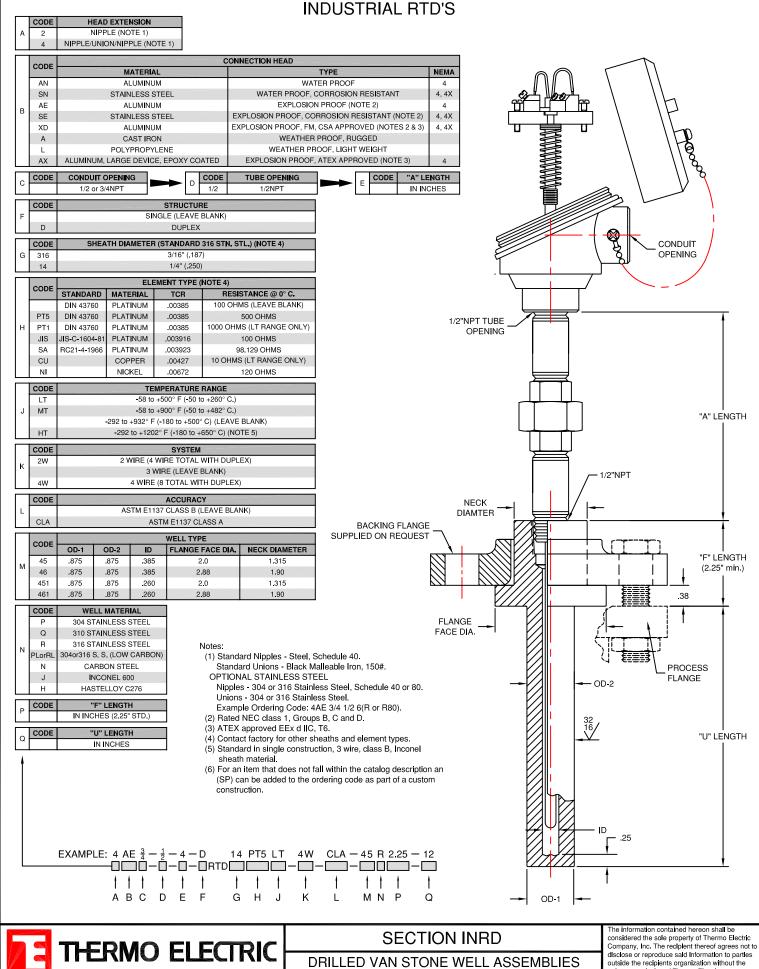
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STRAIGHT CONSTRUCTION 1" & 1 1/2" FLANGE CONNECTION written permission of Thermo Electric.



	CODE	C	CONNECTION HEAD		
	CODE	MATERIAL	TYPE	NEMA	
	AN	ALUMINUM	WATER PROOF	4	
	SN	STAINLESS STEEL	WATER PROOF, CORROSION RESISTANT	4, 4X	
В	AE	ALUMINUM	EXPLOSION PROOF (NOTE 2)	4	
	SE	STAINLESS STEEL	EXPLOSION PROOF, CORROSION RESISTANT (NOTE 2)	4, 4X	
	XD	ALUMINUM	EXPLOSION PROOF, FM, CSA APPROVED (NOTES 2 & 3)	4, 4X	
	Α	CAST IRON	WEATHER PROOF, RUGGED		
	AX	ALUMINUM, LARGE DEVICE, EPOXY COATED	EXPLOSION PROOF, ATEX APPROVED (NOTE 3)	4	

			_				_			
^	CODE	CONDUIT OPENING		2	CODE	TUBE OPENING		_	CODE	"A" LENGTH
)		1/2 or 3/4NPT		ט		1/2 or 3/4NPT (NOTE 4)		ш		IN INCHES

	CODE	STRUCTURE
F		SINGLE (LEAVE BLANK)
	D	DUPLEX
	CODE	SHEATH DIAMETER (STANDARD 316 STN, STL,) (NOTE 4)
G	316	3/16" (.187)

1/4" (.250)

	CODE	ELEMENT TYPE (NOTE 5)					
	CODE	STANDARD	MATERIAL	TCR	RESISTANCE @ 0° C.		
		DIN 43760	PLATINUM	.00385	100 OHMS (LEAVE BLANK)		
	PT5	DIN 43760	PLATINUM	.00385	500 OHMS		
Н	PT1	DIN 43760	PLATINUM	.00385	1000 OHMS (LT RANGE ONLY)		
	JIS	JIS-C-1604-81	PLATINUM	.003916	100 OHMS		
	SA	RC21-4-1966	PLATINUM	.003923	98.129 OHMS		
	CU		COPPER	.00427	10 OHMS (LT RANGE ONLY)		

	CODE	TEMPERATURE RANGE
	LT	-58 to +500° F (-50 to +260° C.)
J	MT	-58 to +900° F (-50 to +482° C.)
		-292 to +932° F (-180 to +500° C) (LEAVE BLANK)
	HT	-292 to +1202° F (-180 to +650° C) (NOTE 6)

Γ	CODE	SYSTEM
١.	. 2W	2 WIRE (4 WIRE TOTAL WITH DUPLEX)
ľ		3 WIRE (LEAVE BLANK)
ı	4W	4 WIRE (8 TOTAL WITH DUPLEX)

	CODE	ACCURACY
L		ASTM E1137 CLASS B (LEAVE BLANK)
	CLA	ASTM E1137 CLASS A

	CODE	PROTECTION TUBE TYPE			
	CODE	TUBE SIZE	OD		
Ιм	51	1/4" NPS	0.540		
l IVI	52	1/2" NPS	0.840		
	53	3/4" NPS	1.050		
	54	1" NPS	1.315		

NI

	CODE	TUBE SCHEDULE (INSIDE DIAMETER)				
	CODE	1/4"NPT	1/2"NPT	3/4"NPT	1"NPT	
N	40	0.364	0.622	0.824	1.049	
IN	80	0.302	0.546	0.742	0.957	
	160	N/A	0.464	0.612	0.815	
	XXS	N/A	N/A	0.434	1.315	

	CODE	WELL MATERIAL
	Р	304 STAINLESS STEEL
	Q	310 STAINLESS STEEL
l,	R	316 STAINLESS STEEL
	PLorRL	304or316 S. S. (LOW CARBON)
	N	CARBON STEEL
	J	INCONEL 600
	Н	HASTELLOY C276

	CODE	"U" LENGTH
Q		IN INCHES

Notes:

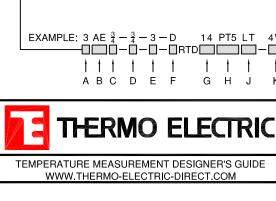
120 OHMS

- (1) Standard Nipples Steel, Schedule 40. Standard Unions - Black Malleable Iron, 150#.
- OPTIONAL STAINLESS STEEL

Nipples - 304 or 316 Stainless Steel, Schedule 40 or 80. Unions - 304 or 316 Stainless Steel.

- Example Ordering Code: 3AE 3/4 1/2 6(R or R80).
- (2) Rated NEC class 1, Groups B, C and D.
- (3) ATEX approved EEx d IIC, T6.
- (4) For 1/4" and 1" pipe size a reducing bushing or enlarger will be used to fit tube opening, specify 1/2 for 1/4" pipe size $\,$ and 3/4 $\,$
- (5) Contact factory for other sheaths and element types.
- (6) Standard in single construction, 3 wire, class B, Inconel sheath material.
- (7) For an item that does not fall within the catalog description an (SP) can be added to the ordering code as part of a custom $% \left\{ \mathbf{p}_{i}^{\mathbf{p}}\right\} =\mathbf{p}_{i}^{\mathbf{p}}$ construction.

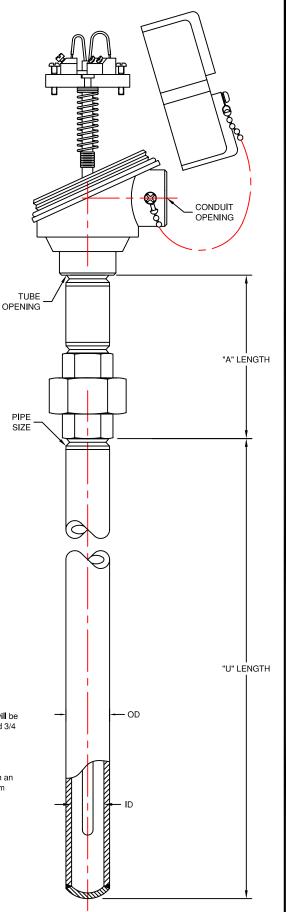


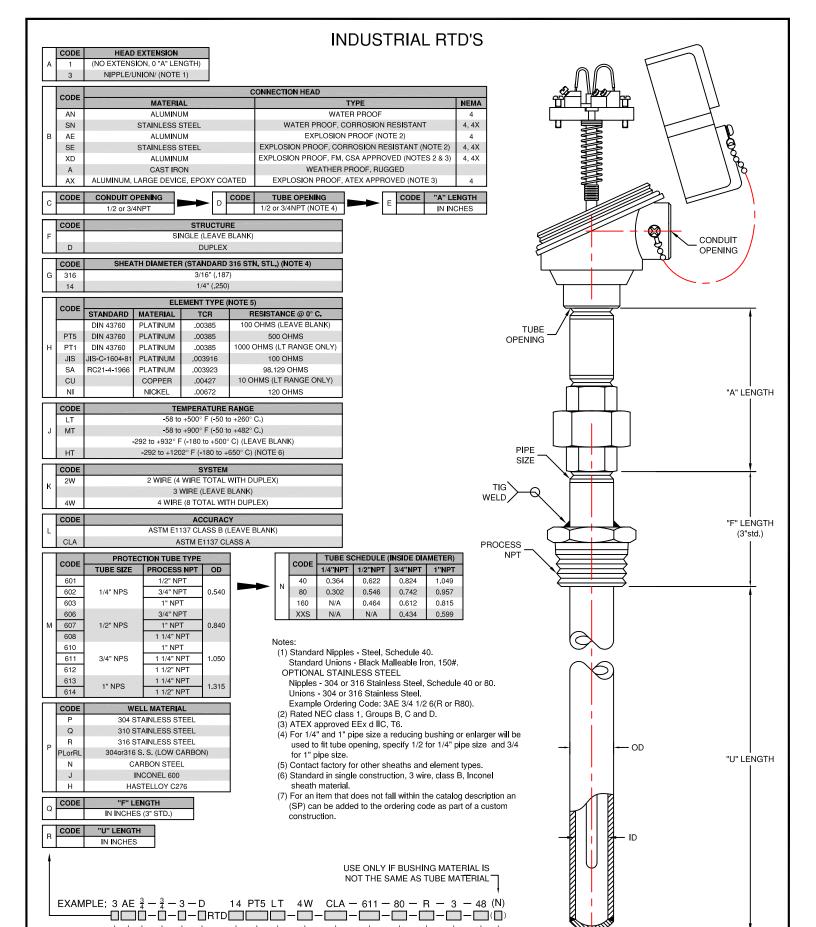


SECTION INRD

PIPE WELL ASSEMBLIES PLAIN CONSTRUCTION

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Ε

A B C D

SECTION INRD

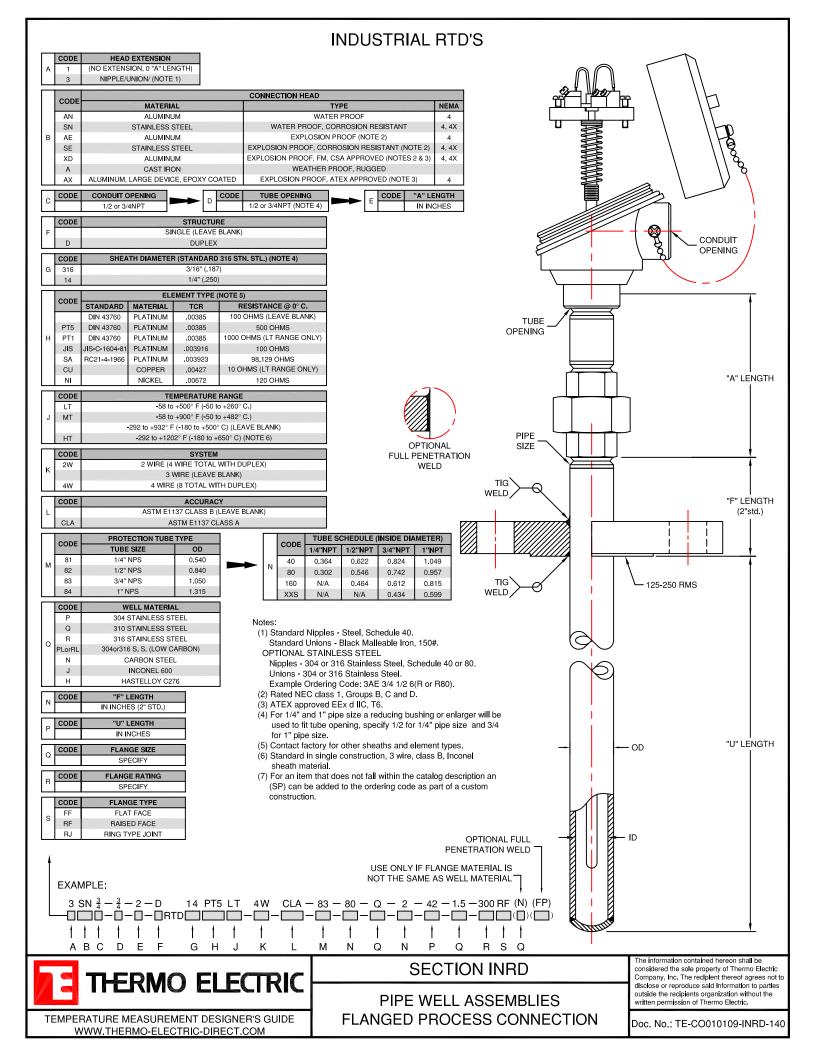
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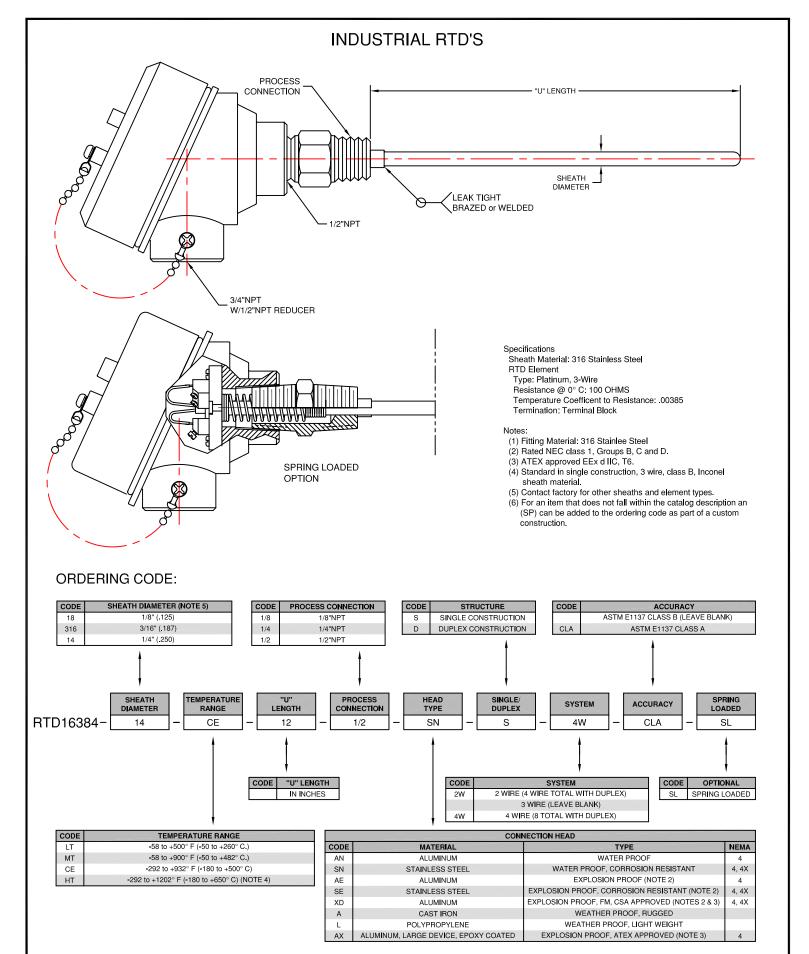
M

PIPE WELL ASSEMBLIES
THREADED PROCESS CONNECTION

R P

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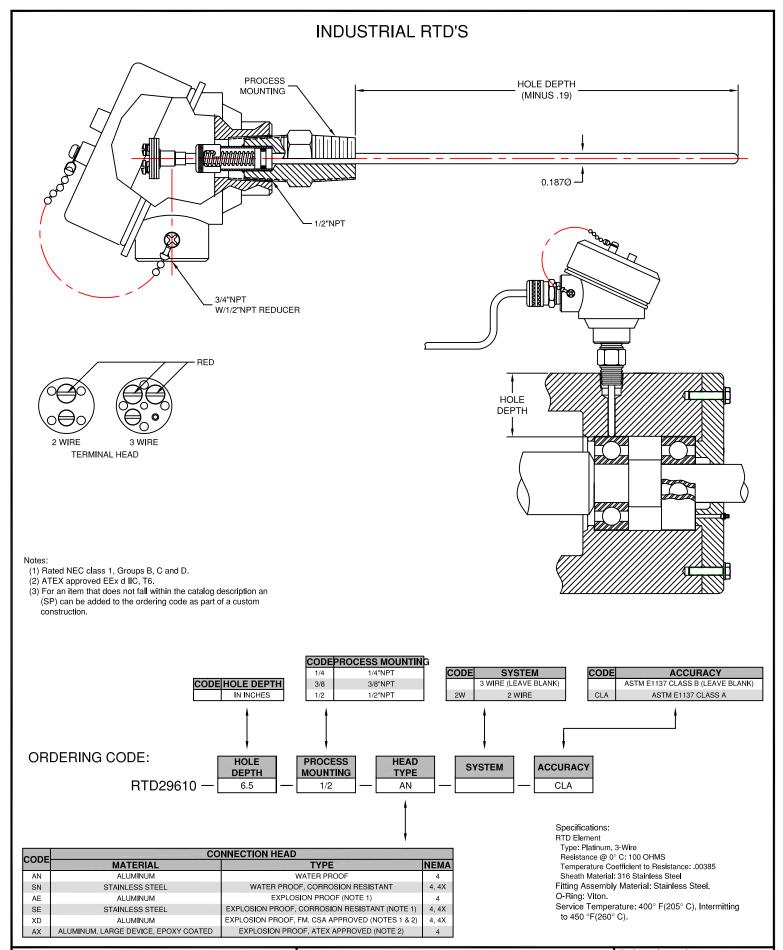




SECTION INRD

CERAMOCOUPLES® FOR AN RTD

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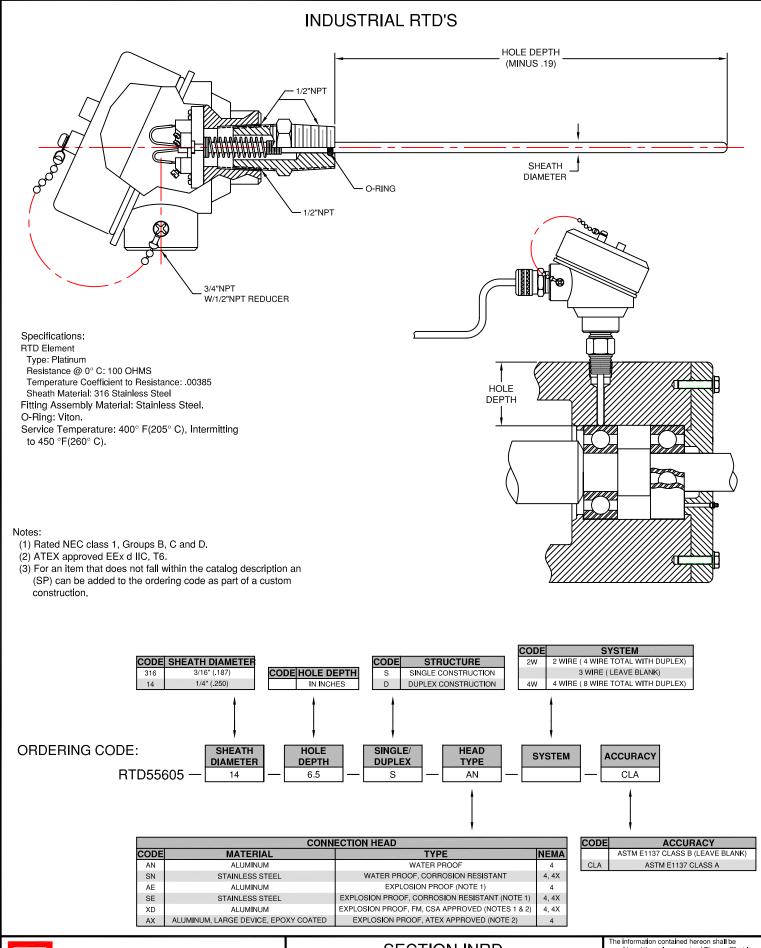


THERMO ELECTRIC

SECTION INRD

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OIL SEAL RTD'S with FLOATING COLLAR (SINGLE CONSTRUCTION ONLY)





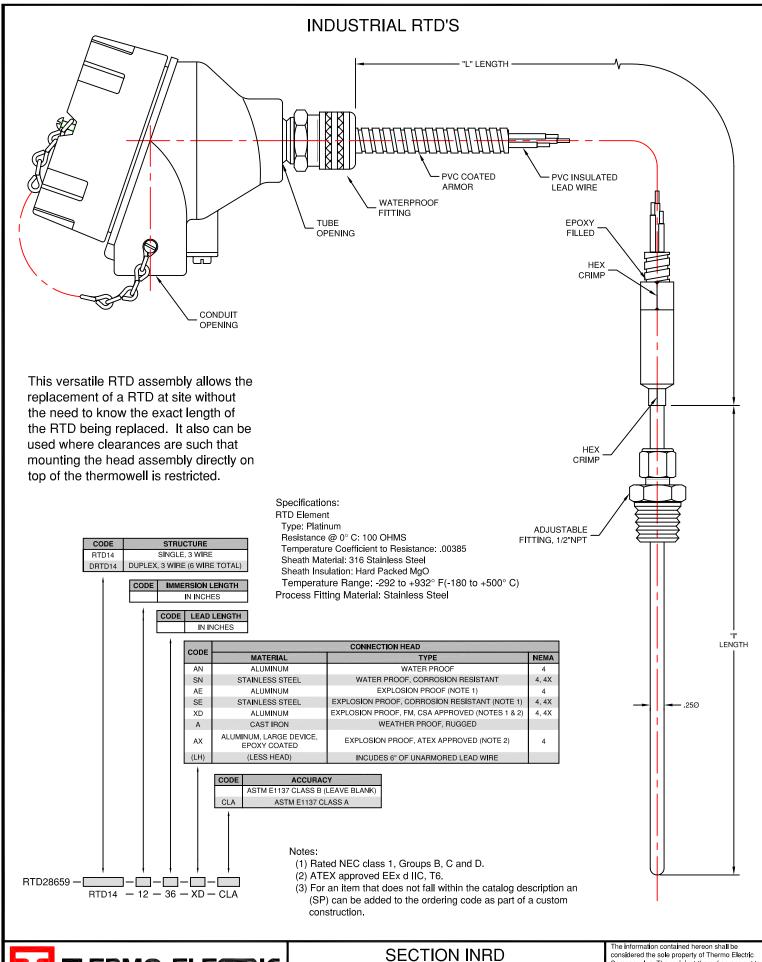
TEMPERATURE MEASUREMENT DESIGNER'S GUIDE

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SECTION INRD

OIL SEAL RTD'S

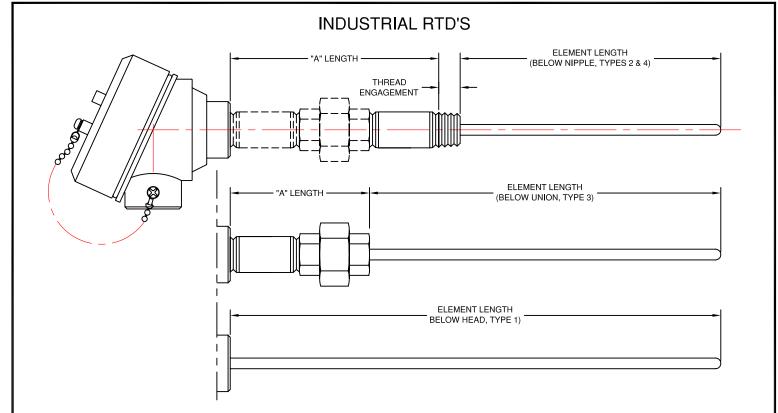
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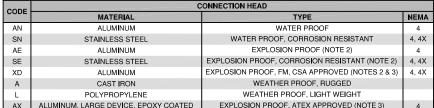


THERMO ELECTRIC

REMOTE HEAD MOUNTED **ASSEMBLIES**

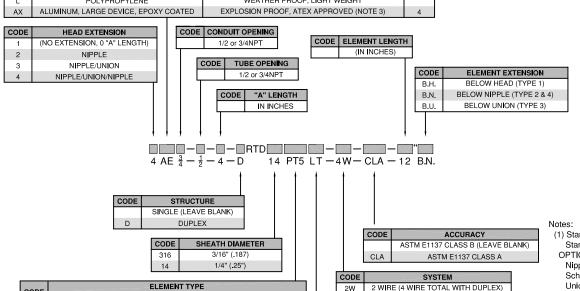
Company, Inc. The recipient thereof agrees not to disclose or reproduce said information to parties outside the recipients organization without the written permission of Thermo Electric.





DETERMINING ELEMENT LENGTH

In most cases to determine element length for existing wells, simply measure the overall length of the well and subtract 1/2" for thread engagement. This allows for spring compression on spring loaded elements and minor adjustment to non-spring loaded elements.



CODE

LT

RESISTANCE @ 0° C.

100 OHMS (LEAVE BLANK)

500 OHMS

1000 OHMS (LT RANGE ONLY)

100 OHMS

98.129 OHMS

10 OHMS (LT RANGE ONLY)

120 OHMS

- Standard Nipples Steel, Schedule 40. Standard Unions - Black Malleable Iron, 150#. OPTIONAL STAINLESS STEEL
 - Nipples 304 or 316 Stainless Steel Schedule 40 or 80.
 - Unions 304 or 316 Stainless Steel. Example Ordering Code:
 - 4AE 3/4 1/2 6(R or R80).
- (2) Rated NEC class 1, Groups B, C and D.(3) ATEX approved EEx d IIC, T6.
- (4) Standard in single construction, 3 wire, class B, Inconel sheath material.
- (5) For an item that does not fall within the catalog description an (SP) can be added to the ordering code as part of a custom construction.



TCR

00385

.00385

.00385

.003916

.003923

.00427

.00672

STANDARD MATERIAL

PLATINUM

PLATINUM

PLATINUM

PLATINUM

COPPER

NICKEL

DIN 43760

DIN 43760

DIN 43760

JIS-C-1604-8

RC21-4-1966

SA

CU

NI

SECTION INRD

3 WIRE (LEAVE BLANK)

4 WIRE (8 TOTAL WITH DUPLEX)

TEMPERATURE RANGE

-58 to +500° F (-50 to +260° C.)

-58 to +900° F (-50 to +482° C.)

-292 to +932° F (-180 to +500° C) (LEAVE BLANK)

-292 to +1202° F (-180 to +650° C) (NOTE 4)

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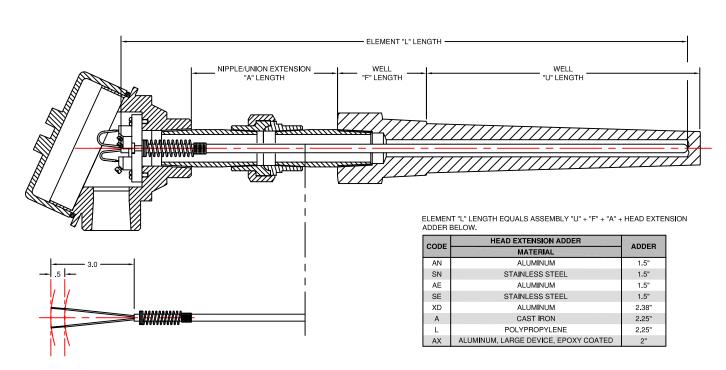
ASSEMBLIES LESS THERMOWELLS

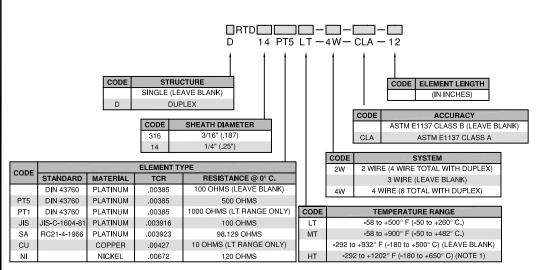
Type RTD and DRTD Resistant Temperature Elements are available standard and HT range with a wire wound bulb manufactured with CERAMO®, a metal sheath with a hard packed MgO insulation. The sheath material is usually a standard 316 stainless steel or a nickel base alloy. The MT and LT are tube construction with Teflon or fiberglass insulated wires attached to a thin film bulb sealed at the tip. Elements are spring loaded by means of a self gripping stainless steel spring which backs up under the terminal block for a constant tip contact inside the well. The elements terminate to 3" of stranded and insulated nickel clad copper lead wire epoxy sealed into the end of the sheath or a transition piece.

RTD's in the LT temperature range can be purchased in a stocked 28.5" element length and cut to size at the site with a simple tube cutter. Refer to Section IMRD Document number TE-SB101506-IMRD-130 for additional information and ordering code.

Elements may be ordered by measuring the "L" length of the existing element or using the guide below.







Votes.

 Standard in single construction, 3 wire, class B, Inconel sheath material.



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REPLACEMENT RTD ELEMENTS

INDUSTRIAL RTD'S TYPE AN 3.13Ø

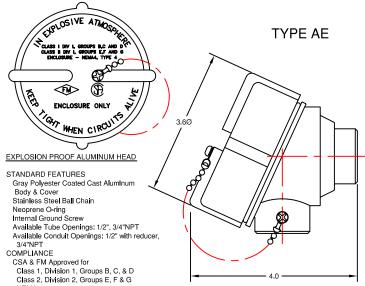
3.75

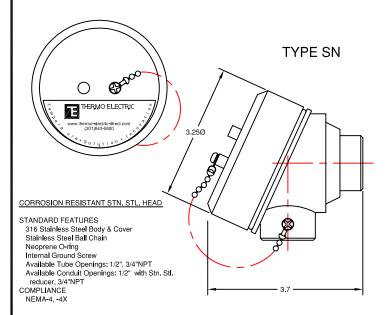
WATERPROOF ALUMINUM HEAD

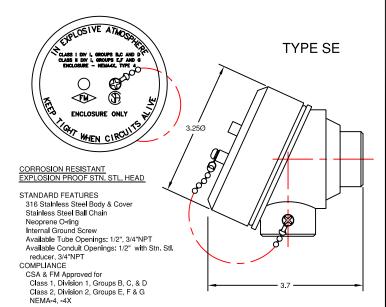
STANDARD FEATURES Gray Polyester Coated Cast Aluminum Body & Cover Stainless Steel Ball Chain Neoprene O-ring Internal Ground Screw

Available Tube Openings: 1/2", 3/4"NPT Available Conduit Openings: 1/2" with reducer, 3/4"NPT

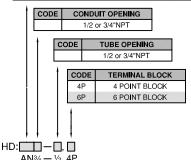
COMPLIANCE NEMA-4

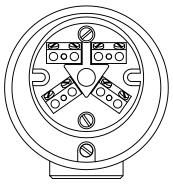




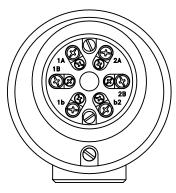


CODE	HEAD TYPE	
CODE	SERVICE	MATERIAL
AN	WATERPROOF	ALUMINUM
AE	EXPLOSION PROOF	ALUMINUM
SN	CORROSION RESISTANT	STAINLESS STEEL
SE	CORROSION RESISTANT, X-PROOF	STAINLESS STEEL





STANDARD 4 POINT BLOCK FOR 2, 3 & 4 WIRE RTD'S



4.0

STANDARD 6 POINT BLOCK FOR 6 WIRE RTD'S



SECTION INRD

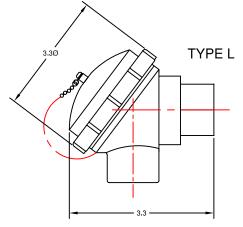
CONNECTION HEADS

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Doc. No.: TE-CO010109-INRD-210

TEMPERATURE MEASUREMENT DESIGNER'S GUIDE WWW.THERMO-ELECTRIC-DIRECT.COM

INDUSTRIAL RTD'S TYPE XD TYPE A THERMO 3.44Ø EXPLOSION PROOF ALUMINUM HEAD STANDARD FEATURES Chemically Resistant Painted Cast Aluminum WEATHERPROOF HEAVY DUTY CAST IRON HEAD Body & Cover Stainless Steel Link Chain STANDARD FEATURES Neoprene O-ring Internal, External Ground Screw Cast Iron Body & Cover with Heat Resistant Aluminum Paint Available Tube Openings: 1/2", 3/4"NPT Available Conduit Openings: 1/2" with reducer, Galvanized Jack Chain Fiber Gasket 3/4"NPT, M20 X 1.5, (Dual Conduit Openings) Available Tube Openings: 1/2", 3/4", 1"NPT Available Conduit Openings: 1/2" with reducer, ATEX Approved EEx d IIC T6 CSA & FM Approved for Optional Neoprene gasket: Add "OR" to Code (A-OR) Class 1, Division 1, Groups A, B, C, & D Class 2, Division 2, Groups E, F & G NEMA-4, -4X, IP66 TYPE AX

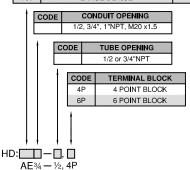


POLYPROPYLENE HEAD

STANDARD FEATURES
Black Polypropylene Body & Cover
Stainless Steel Ball Chain
Rubber Gasket
Available Tube Openings: 1/2" 3/4"

Available Tube Openings: 1/2", 3/4", 1"NPT Available Conduit Openings: 1/2" with PVC reducer, 3/4"NPT

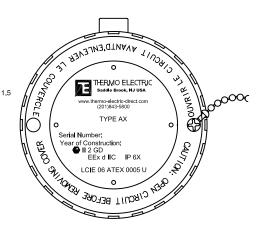
CODE	HEAD TYPE	
	SERVICE	MATERIAL
Α	WEATHERPROOF, HEAVY DUTY	CAST IRON
XD	EXPLOSION PROOF	ALUMINUM
L	LIGHT WEIGHT PLASTIC	POLYPROPYLENE
AX	LARGE DEVICE	ALUMINUM



3.80

LARGE DEVICE ATEX APPROVED ALUMINUM HEAD

STANDARD FEATURES
Epoxy Coated Blue Cast Aluminum
Body & Cover
Stainless Steel Ball Chain
Neoprene O-ring
Internal, External Ground Screw
Available Tube Openings: 1/2", 3/4"NPT
Available Conduit Openings: 1/2", 3/4"NPT, M20 x 1.5
COMPLIANCE
ATEX Approved EEx d IIC T6
CSA & FM approval Pending



THERMO ELECTRIC

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